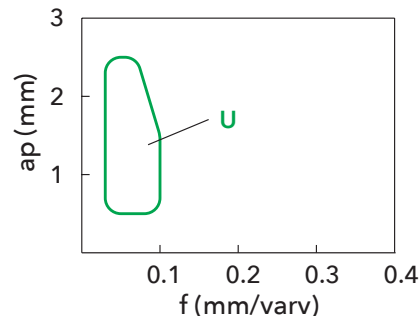


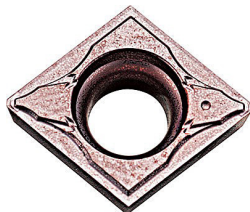
MF... - U

fin-medel
skarp egg

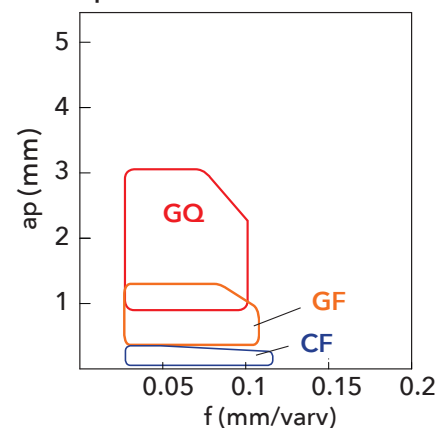


MFP-GF

fin
skarp egg / polerad



spånkontroll orienterad

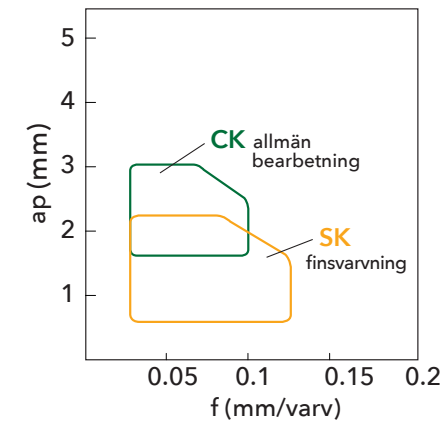


MFP-SK

fin-medel
skarp egg / polerad



låga skärkrafter



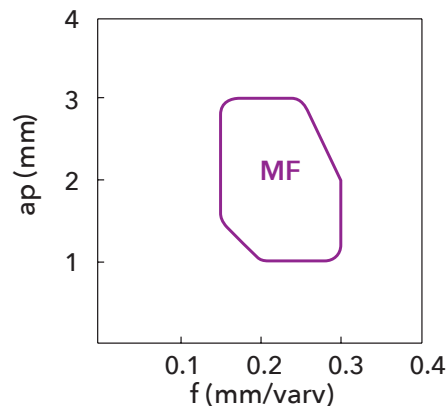
MFP-GQ

fin-medel
skarp egg / polerad



MF (rak)

medel
skarp egg





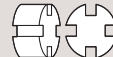
PVD-belagd hårdmetall

PR1225

Medel bearbetning. Lätt intermittent bearbetning.

PR1535

Medel till grov bearbetning. Intermittent bearbetning.

| | | | |
|--------------------------------------|---|---|---|
| <p>hög</p> <p>[Vc=125m/min~]</p> | | | |
| <p>medel</p> <p>[Vc=50~125m/min]</p> | PR1225 | | |
| <p>låg</p> <p>[Vc=~50m/min]</p> | PR1535 | | |
| | ej intermittent | lätt intermittent | intermittent |
| |  |  |  |