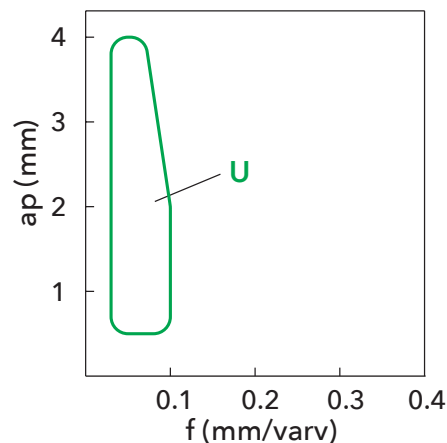


MF... - U

fin-medel
skarp egg

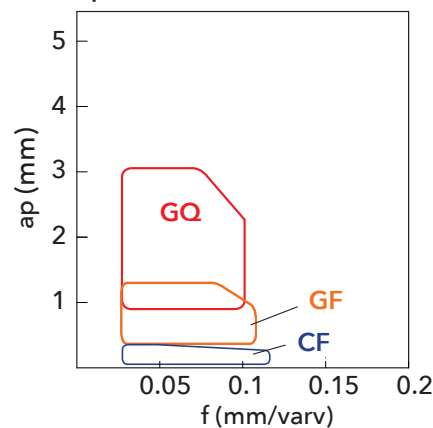


MFP-GF

fin
skarp egg / polerad



spånkontroll orienterad

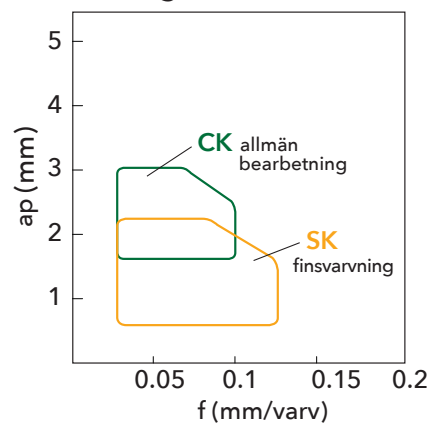


MFP-SK

fin-medel
skarp egg / polerad



låga skärkrafter



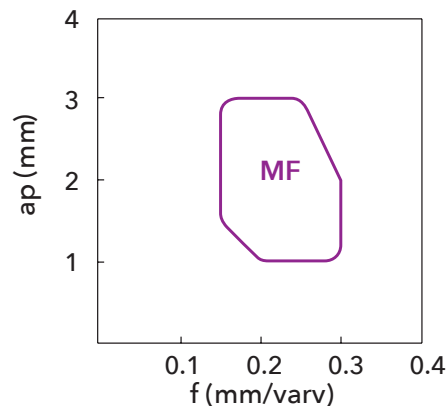
MFP-GQ

fin-medel
skarp egg / polerad



MF (rak)

medel
skarp egg



PVD-belagd hårdmetall

PR1225

Medel bearbetning. Lätt intermittent bearbetning.

PR1535

Medel till grov bearbetning. Intermittent bearbetning.

hög [Vc=125m/min~]			
medel [Vc=50~125m/min]	PR1225		
låg [Vc=~50m/min]	PR1535		
	ej intermittent	lätt intermittent	intermittent
	