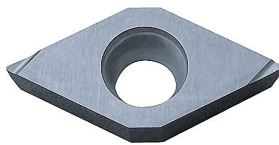


SPÅNBRYTARE

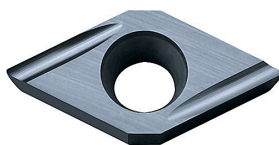
F / FSF

fin
skarp egg



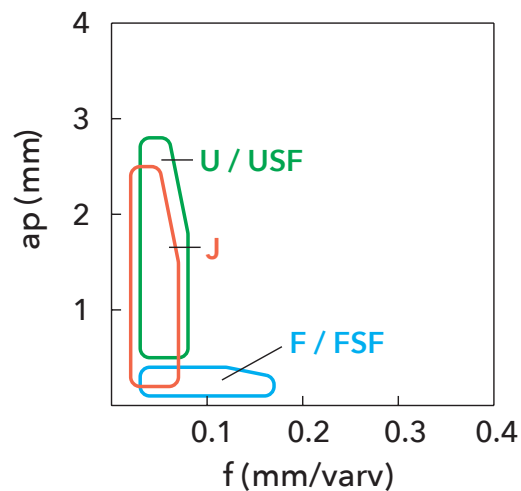
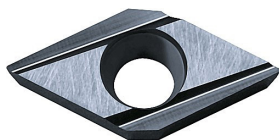
U / USF

fin-medel
skarp egg



J

fin-medel
skarp egg



SORTER

PVD-belagd hårdmetall

PR1225

Medel bearbetning. Lätt intermittent bearbetning.

PR1535

Medel till grov bearbetning. Intermittent bearbetning.

<p>hög</p> <p>[Vc=125m/min~]</p>			
<p>medel</p> <p>[Vc=50~125m/min]</p>		<p>PR1225</p>	
<p>låg</p> <p>[Vc=~-50m/min]</p>			<p>PR1535</p>
	<p>ej intermittent</p>	<p>lätt intermittent</p>	<p>intermittent</p>