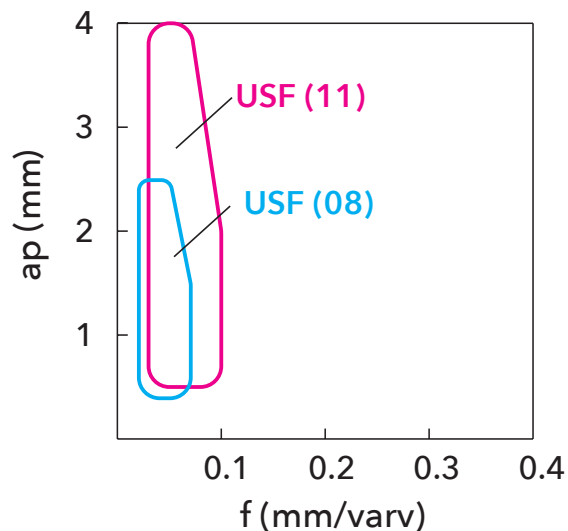


USF

fin-medel
skarp egg / precision



SORTER

PVD-belagd hårdmetall

PR930

Låg skärhastighet. Ej intermittent bearbetning.

PR1025

Medel till grov bearbetning. Intermittent bearbetning.

hög [Vc=150-200m/min]			
medel [Vc=75-150m/min]			
låg [Vc=--75m/min]	PR930		PR1025
	ej intermittent	lätt intermittent	intermittent