

SPÅNBRYTARE

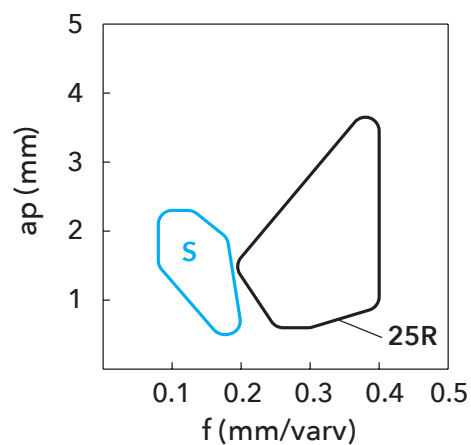
S

fin
fin yta



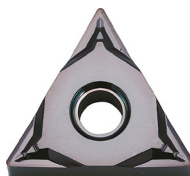
25-R

medel-grov
låga skärkrafter



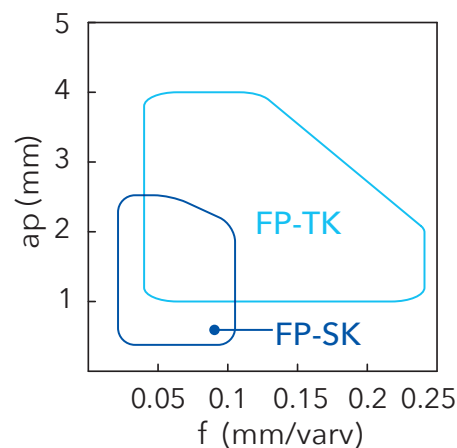
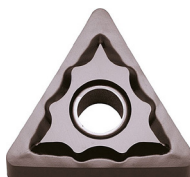
MFP-SK

fin-medel
skarp egg / polerad



FP-TK

medel-grov
skarp egg / polerad



SORTER

PVD-belagd hårdmetall

- PR1125** Fin till medel bearbetning. Lätt intermittent bearbetning.
- PR1225** Medel bearbetning. Lätt intermittent bearbetning.
- PR1535** Medel till grov bearbetning. Intermittent bearbetning.

hög [Vc=125m/min~]			
medel [Vc=50~125m/min]		PR1225	
låg [Vc=~50m/min]			PR1535
	ej intermittent	lätt intermittent	intermittent