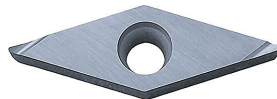


F / FSF

fin
skarp egg / precision



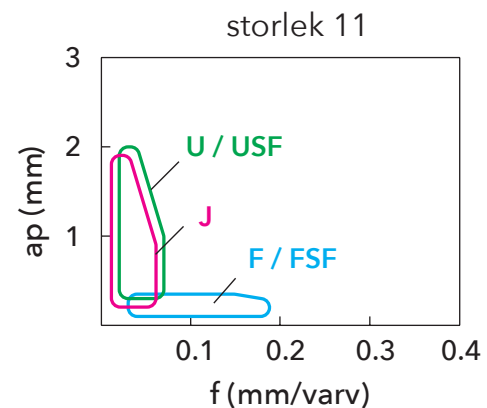
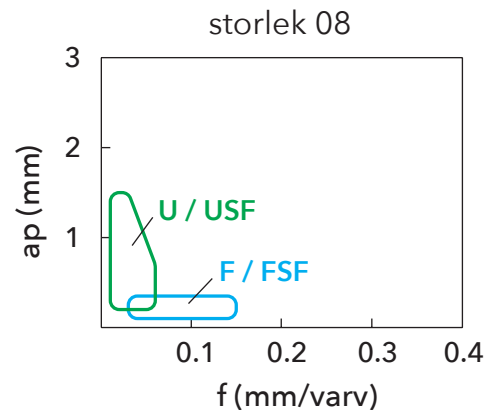
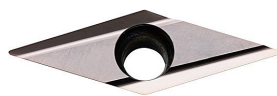
U / USF

fin-medel
skarp egg / precision



J

fin-medel
skarp egg



SORTER

PVD-belagd hårdmetall

PR930

Låg skärhastighet. Ej intermittent bearbetning.

PR1425

Hög skärhastighet och lång livslängd vid lätt intermittent och stabil bearbetning.

PR1535

Medel till grov bearbetning. Intermittent bearbetning.

hög [Vc=150-200m/min]	PR1425		
medel [Vc=75-150m/min]			
låg [Vc=75m/min]	PR930		PR1535
	ej intermittent	lätt intermittent	intermittent