



Case Study

Thread Milling with Double ThreadBurr

Thread: M18x1.5
Cutting length: 23 mm
Tool diameter: 14 mm
Flutes: 5 cutting edges
Material: High temperature alloy steel
Part: Turbocharger for a car
Cutting speed: 55 m/min
Feed: 0,036 mm/tooth
Machining time: 22 seconds
Tool life: 1300 pcs \approx 8 hours

